CHARACTERISTICS PORCELAIN (Group BIa)

MODEL: ARDESIA NATURAL 1ª SIZE 32X62,5

SERIE ARDESIA CODE 2000000000011091

1.-CLASIFICATION (UNE-EN 14411).

Dry Pressed Ceramics Tiles with low water absorption - Group BIa , $E \le 0.5\%$ for internal and external floors and walls.

2.-SPECIFICATIONS (UNE-EN 14.411 - ISO13.006)

REQUIREMENTS	STANDARD APPLIED	REQUERIMENTS STANDARD	TEST RESULTS
Dimensions and Surface Quality	ISO 10545-2		PASS
Water Absorption	ISO 10545-3	E ≤ 0,5 %	PASS
Modulus of Rupture	ISO 10545-4	\geq 35 N/mm ²	PASS
MOHS	EN 101	(*)	7
Crazing Resistance	ISO 10545-11	(*)	PASS
Resistance to chemicals			
- Household chemicals: Ammonium chloride solution 100 g/l		Min B	А
- Swimming pool salts: Sodium Hypochlorite solution 20 mg/l		Min B	А
- Acids and alkalies:			
Low concentrations: Hydrochloric acid solution (3%)	ISO 10545-13	(*)	LA
Citric acid solution 100 g/l	150 10343-13	(*)	LA
Potassium hydroxide 30 g/l		(*)	LA
High concentrations: Hydrochloric acid solution (18%)		(*)	HA
Lactic acid solution (5%)		(*)	HA
Potassium hydroxide 100 g/l		(*)	HA
Resistance to staining:	ISO 10545-14		
Cr2O3/FE2O3 + light oil	150 10545-14	Min 3	5
Abrasion Resistance (PEI):	ISO 10545-7	(*)	IV
Frost Resistance	ISO 10545-12	Required	PASS
	DIN 51130 (R)	(*)	R9
Slip resistance	ANSI 137.1 (DCOF)	(*)	0,42 <dcof<0,60< td=""></dcof<0,60<>
	UNE-ENV 12633(Class)	(*)	1

3.-APLICATION GROUPS

According to its characteristics, Hijos de F. Gaya Fores, defines this model as group:

GRUPO D

(*) as manufacturer confirms

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R+D Manager



NATURAL 1ª

1.- CLASSIFICATION. ISO 13006

Water abs.	Group I	Group Ila	Group IIb	Group III	
Production $E \leq 3\%$		3 % < E ≤ 6 %	$6 \% < E \le 10 \%$	E > 10 %	
A Extruded	Group Ala	Crown Allo 1	Group Allb-1 (Annex D)	Group Alll (Annex F)	
	E ≤ 0,5%	Group Alla-1 (Annex B)			
	(Annex M)	(Annex B)			
	Group Alb	0 411 2	Group Allb-2 (Annex E)		
	0,5% < E ≤ 3%	Group Alla-2 (Annex C)			
	(Annex A)	(Annex C)			
B Dry pressed	Group Bla		Group BIIb (Annex K)	Group BIII (Annex L)	
	E ≤ 0,5 %				
	(Annex G)	Group Blla			
	Group Blb	(Annex J)			
	0,5 < E ≤ 3 %				
	(Annex H)				

2.-CHARACTERISTICS

RESISTANCE TO	CLASS	MEANING
	5 4	The stain is removed with hot water and a damp cloth The stain is removed with a weak cleaning agent.
Stains	3	The stain is removed with mechanical cleaning and a strong cleaning agent
		The stain is removed with sitable solvent after immersion for 24
	2	h.
	1	The stain is not removed
Household chemicals	A(V)	Non Visible effect (if the hue becomes slightly different, this is
Swimming pool salts	B(V)	Definite change in appearance
	C(V)	Partial or complete loss of the original surface
Acids and alkalies		
	LA(V)	Non Visible effect (if the hue becomes slightly different, this is
Low concentrations (L)	LB(V)	Definite change in appearance
	LC(V)	Partial or complete loss of the original surface
	HA(V)	Non Visible effect (if the hue becomes slightly different, this is
High concentrations (H)	HB(V)	Definite change in appearance
		Partial or complete loss of the original surface

3.- APPLICATIONS GROUPS

<u>GROUP A.-</u> Recommended for moderate or low level transit. Suitable for beddrooms and/or bathrooms in houses (avoid any kind of abrassion).

GROUP B.- Suitable for light or medium transit, such as rooms inside houses, except for kitchens or areas with direct acces from outside.

<u>GROUP C.-</u> Floorings recommended for medium transit, suitable for hauses, allkind of rooms included kitchen or near to entrance areas.

<u>GROUP D.-</u> Flooring suitable for heavy traffic, such as entrances to houses with direct acces from the outside, all kind of rooms and professional offices.

<u>GROUP GRAN TRANSITO.-</u> Flooring suitable and recommended for very heavy traffic

<u>GROUP E.-</u> Flooring suitable only for OUTDOORS not roofed (with risk of presence of water). IT IS NEVER RECOMMENDED TO BE INSTALLED INDOORS.

<u>GROUP W.-</u> Tiles suitable only for laying in wall coverings.

REMARKS: